

# Emulsion Task Force (ETF)

#### By: Colin A. Franco, P.E. Associate Chief Engineer RIDOT

#### **MPPP Annual Meeting**

Kansas City, MO – September 29, 2015



#### **Background on PPETG**

- Established in 1991 (Jim Sorenson of FHWA)
- Promote the institutionalization of the concepts of pavement preservation
- Parent group of "Emulsion Task Force"





#### **Mission of PPETG**

The FHWA PPETG will advance and improve the state

of the practice in the area of **pavement preservation** 

by working collaboratively with:

- Federal
- State
- Local Agencies
- Industry
- Academia





#### **Goals of PPETG**

- Pavement preservation acceptance and implementation by Agencies
- Support preservation programs at the federal, state, and local levels
- Identify and address stakeholder needs
- Support preservation centers for excellence/regional organizations
- Integrate pavement preservation into pavement management / asset management





#### **Working Agenda**

- Advocate the implementation of Pavement Preservation
- Expand Training and Certification Efforts
- In Conjunction with the Pavement Preservation Road Map Advance Pavement Preservation Research
- Examine Impacts of New Policies on Pavement Preservation Implementation

(cont.)





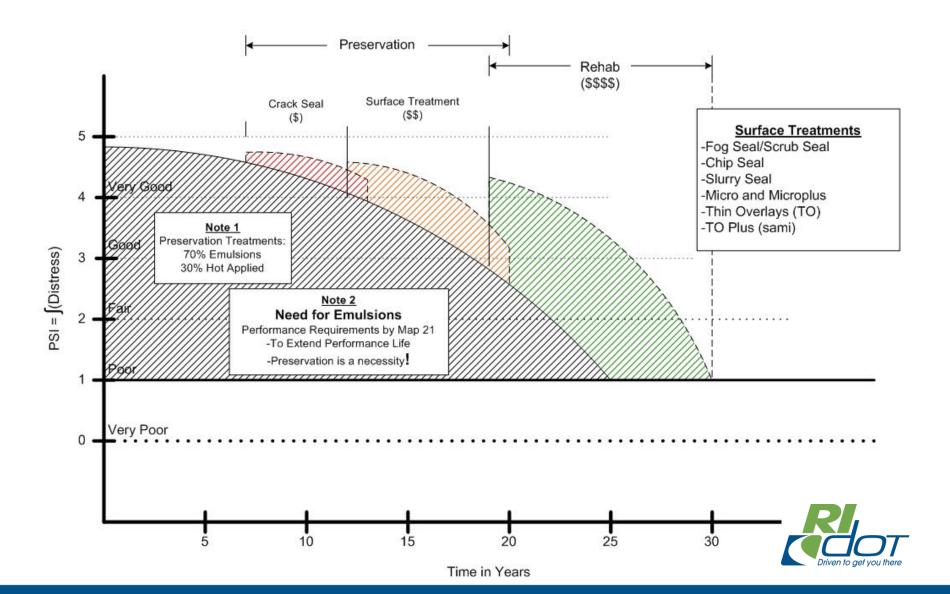
### Working Agenda (cont.)

- Endorse Advancement of New Treatments and Technologies in Pavement Preservation
- Sanction and Support Emulsion Task Force Efforts

#### Note: MAP21 – Recognizes Pavement Preservation



#### PERFORMANCE ENHANCEMENT THROUGH PAVEMENT PRESERVATION





# **PPETG Emulsion Task Force**

# (ETF)





#### **Original Mandate**

### **1)** Advance the Effort to Develop Performance Based Methods & Specification for Emulsions (SPG)

- Protocols for design
- Protocols for performance
- Protocols for inspection & acceptance

### **2)** Encourage Adoption of Uniform National Standards

- AASHTO
- FHWA





#### **Current Membership (2013 – Present)**

Co-Chair- Chris Lubbers - Kraton Polymers Co-Chair- Colin Franco RI DoT, TSP2, PPETG, SOMtrls, RRAC, SHRP2, LTPP

Members From:

- Industry: AEMA/ ARRA/ ISSA
- Academia: CSU/ Tx A&M/ U.WISC/ NC State
- State DOT's: TX, IA, RI, LA, MN
- FHWA
- National Center PP (NCPP)





### Current Subcommittees (2013 – Present)

#### **1.** <u>Residue Recovery and Testing</u>

Arlis Kadrmas (Chair) BASF - AEMA

#### 2. Design Group

- Spray Gary Hicks (Co-chair) CSU
- Mix Jim Moulthrop (Co-chair) Fugro FP2

#### **3.** Supplier Certification and Quality Assurance

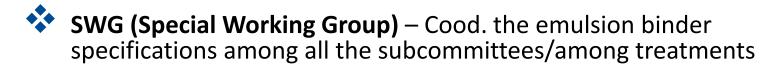
Todd Shields (Chair) – IN DOT

#### 4. <u>Recycling Emulsions</u>

Todd Thomas (Chair) – COLAS/ARRA

#### 5. <u>Research</u>

Darren Hazlett (Chair) – TxDOT







### Added Tasks (2013 – Present)

 Develop Performance Specifications and Design Standards for Adoption by AASHTO for All Emulsion Treatments and Uses in Pavement
Work with the PPETG to Facilitate Adoption of Emulsion Treatments in Pavement Preservation





#### **Accomplishments – Pre 2013**

- Low Temperature Recovery Method
  - Plan for Interlab Study and data collection (ongoing) PP 72
  - Precision and bias study with AMRL for TP 72





### **ETF Reenergized Mission - 2013**

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#### 1) Advance the Effort to Develop Performance Based Methods & Specification for Emulsions

- 2) Encourage Adoption of Uniform National Standards
  - Develop AASHTO STDs for all the Emulsion Treatments (listed on next slide)
    - a) Material Specs
    - b) Design Practices
    - c) Construction Guide Specs

\*Note: The original mandate was not forgotten





### ETF Reenergized Mission - 2013

**Emulsion Treatments Requiring AASHTO Stds** 

1.Chip Seal 2. Micro surfacing 3.Tack Coat 4.Fog Seal 5.Scrub 6.Sand Seal 7.Slurry Seal 8. Foam Asphalt Stabilization **9.Bonded Surface Treatment (NOVA Chip) 10.Cold Mixes** 

- » Virgin
- » Recycled
- » CIR





## **Emulsion Binder Specifications**

M 140 – Revised to 2014 (At AASHTO SOM)

#### M 208 – Revised to 2014 (At AASHTO SOM)

M 316 – Revised to 2014 (At AASHTO SOM)





#### Accomplishments - 2014 / 2015

#### **Micro-surfacing**

Micro Surfacing Design (At AASHTO SOM)

- Materials for Micro Surfacing (At AASHTO SOM)
- Construction Guide Spec (CGS) AASHTO/FHWA?
- Best Practices Forward to FHWA





#### **Chip Seal**

Emulsified Asphalt Chip Seal Design Practice (At AASHTO SOM)

- Materials for Emulsified Asphalt Chip Seal (At AASHTO SOM)
- Construction Guide Spec (CGS) AASHTO/FHWA?
- Best Practices Forward to FHWA





# **Slurry Seals**

Design Specifications – Forward to AASHTO

Design Practice – Forward to AASHTO

Construction guide specs – In Progress

Best Practices – In Progress





### Fog Seals

- Design Specification Forward to AASHTO SOM
- Design Practice Forward to AASHTO SOM
- Construction guide specs In Progress
- Best Practices In Progress





# **CIR with Emulsion**

- Design Specifications Forward to AASHTO SOM
- Design Practice Forward to AASHTO SOM
- Construction guide specs In Progress
- Best Practices In Progress





### **Next Steps**

### Short Term Plan

- Complete drafting of AASHTO Stds for Emulsion treatments
- QA Protocols for Emulsion treatments starting with microsurface and chip seals
- Research
  - Studies
  - Update Roadmap





# Next Steps (cont.)

# Long term Plans

- Promoting Emulsion Technologies through PPETG
- Large Scale Studies / Research
  - NCHRP
  - Pooled Fund

#### •QA Protocols for Emulsion Treatments

#### Develop a SPG Specification for Emulsion Using Superpave Principles. (Original Mandate)





### **QA Protocols – Emulsion 2015**

- 1) <u>National Accepted Standards:</u>
  - Specs (Performance Specs)
  - Practices (Design Methods)
  - Construction Guide Specs
- 2) Materials QA:
  - Acceptance Testing (Agency)
  - QC Quality Control (Contractor)
  - IA Independent Assurance (Agency)
  - New Process / Product Acceptance Procedures
- 3) <u>Materials Certification</u>:
  - Agency Acceptance Plans
  - QC Plans (Contractor)
  - Vendor Supplied Material Certifications





### QA Protocols – (Cont.)

# 4) Education and Training:

- Define the training needs for Agency / Contactor Staff
- Education and Training Resources
  - D NHI

  - Industry Sponsored Training
- Certification Program for Contractor Agency Field Staff
  - National Center for Pavement Preservation



#### Questions



